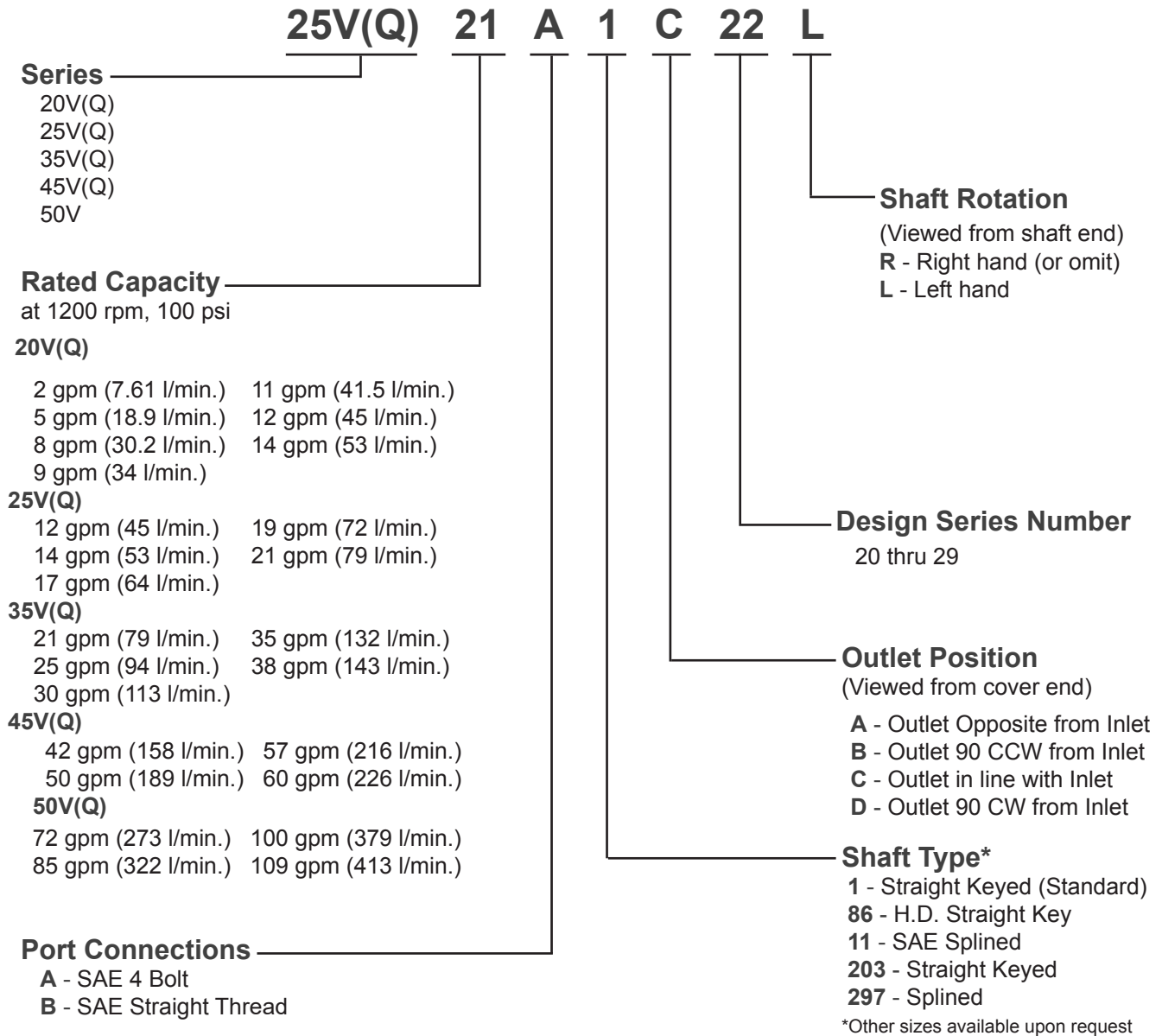


## VHO/VQ Single, Double & Triple Vane Pumps

- Series Available: 20, 25, 30, 35, 45, 50
- For Mobile and Industrial Use
- Cartridge Kits Available for All Sizes
- Same Day Shipments

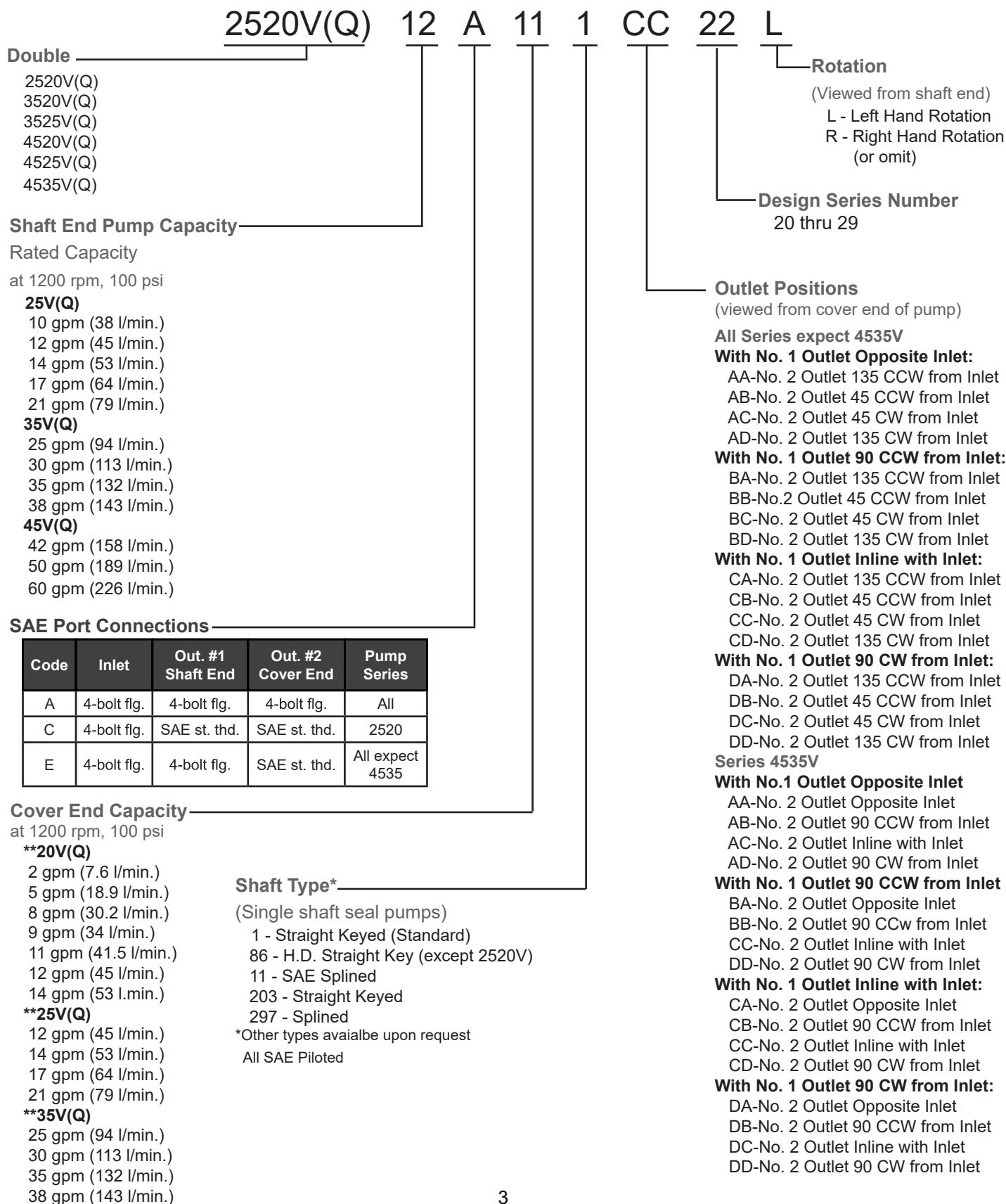


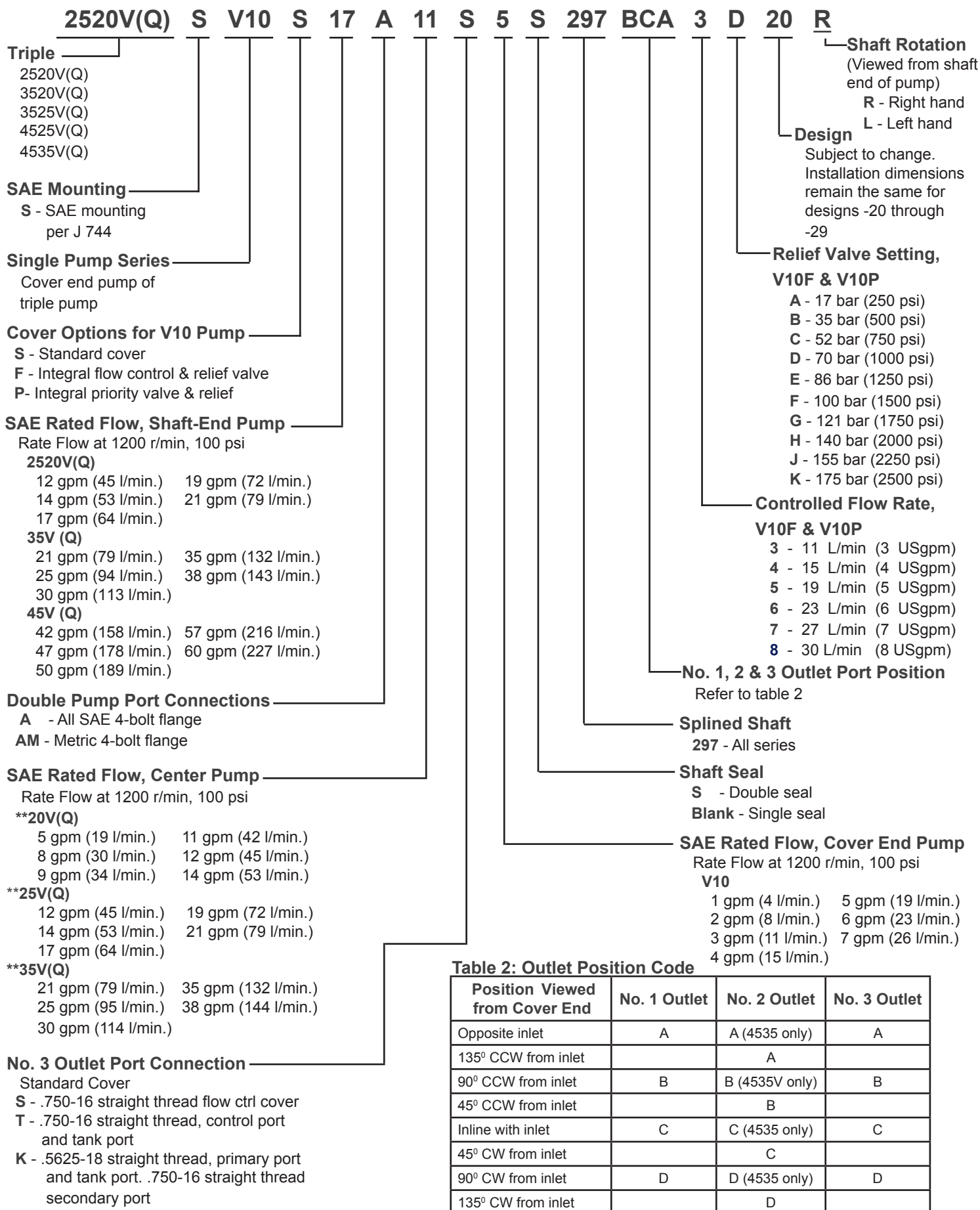
## Single Pump Model Code Breakdown



Technical Union stocks complete cartridge kits, and/or seals, rotors, cam rings, valve plates, shafts, mountings and housings for all sizes and configurations. In single, double or triple combinations. Technical Union can convert Caterpillar pump numbers to remanufactured Vickers and new Techncial Union products. Extensive stock and support, where and when you need it.







## VHO Cartridge Kits

### 20 Series

DESCRIPTION	PART #
20V02 CART KIT REAR BUNA	T102506
20V02 CART KIT REAR VITON	T102512
20V05 CART KIT FRONT BUNA	T102518
20V05 CART KIT REAR BUNA	T102507
20V05 CART KIT REAR VITON	T102513
20V08 CART KIT FRONT BUNA	T102519
20V08 CART KIT REAR BUNA	T102508
20V08 CART KIT REAR VITON	T102514
20V11 CART KIT FRONT BUNA	T102520
20V11 CART KIT REAR BUNA	T102509
20V11 CART KIT REAR VITON	T102515
20V12 CART KIT FRONT BUNA	T102521
20V12 CART KIT REAR BUNA	T102510
20V12 CART KIT REAR VITON	T102516
20V14 CART KIT FRONT BUNA	T102522
20V14 CART KIT REAR BUNA	T102511
20V14 CART KIT REAR VITON	T102517

### 35 Series

DESCRIPTION	PART #
35V25 CART KIT FRONT BUNA	T102552
35V25 CART KIT REAR BUNA	T102556
35V25 CART KIT REAR VITON	T102564
35V25 CART KIT FRONT VITON	T102560
35V30 CART KIT FRONT BUNA	T102553
35V30 CART KIT REAR BUNA	T102557
35V30 CART KIT REAR VITON	T102565
35V30 CART KIT FRONT VITON	T102561
35V35 CART KIT FRONT BUNA	T102554
35V35 CART KIT REAR BUNA	T102558
35V35 CART KIT REAR VITON	T102566
35V35 CART KIT FRONT VITON	T102562
35VQ35 CART KIT FRONT BUNA	T125822
35V38 CART KIT FRONT BUNA	T102555
35V38 CART KIT REAR BUNA	T102559
35V38 CART KIT REAR VITON	T102567
35V38 CART KIT FRONT VITON	T102563

### 25 Series

DESCRIPTION	PART #
25V10 CART KIT FRONT BUNA	T102531
25V12 CART KIT FRONT BUNA	T102532
25V12 CART KIT REAR BUNA	T102536
25V12 CART KIT REAR VITON	T102544
25V12 CART KIT FRONT VITON	T102540
25V14 CART KIT FRONT BUNA	T102533
25V14 CART KIT REAR BUNA	T102537
25V14 CART KIT REAR VITON	T102545
25V14 CART KIT FRONT VITON	T102541
25V17 CART KIT FRONT BUNA	T102534
25V17 CART KIT REAR VITON	T102546
25V17 CART KIT FRONT VITON	T102542
25V21 CART KIT FRONT BUNA	T102535
25V21 CART KIT REAR BUNA	T102539
25V21 CART KIT REAR VITON	T102547
25V21 CART KIT FRONT VITON	T102543

### 45 Series

DESCRIPTION	PART #
45V42 CART KIT FRONT BUNA	T102572
45V42 CART KIT FRONT VITON	T102576
45V50 CART KIT FRONT BUNA	T102574
45V50 CART KIT FRONT VITON	T102577
45V60 CART KIT FRONT BUNA	T102575
45V60 CART KIT FRONT VITON	T102578



## VQ Cartridge Kits

### 20 Series

DESCRIPTION	PART #
20VQ02 CART KIT FRONT BUNA	T02-125858
20VQ02 CART KIT FRONT VITON	T02-125857
20VQ05 CART KIT REAR BUNA	T417053
20VQ05 CART KIT REAR VITON	T421588
20VQ08 CART KIT FRONT BUNA	T497118
20VQ08 CART KIT REAR VITON	T421589
20VQ08 CART KIT REAR BUNA	T417054
20VQ11 CART KIT FRONT BUNA	T497120
20VQ11 CART KIT REAR BUNA	T416427
20VQ11 CART KIT REAR VITON	T421590
20VQ11 CART KIT FRONT VITON	T451468
20VQ11 CART KIT CENTER BUNA	T572148
20VQ12 CART KIT FRONT BUNA	T497121
20VQ12 CART KIT REAR BUNA	T416428
20VQ12 CART KIT REAR VITON	T421591
20VQ12 CART KIT FRONT VITON	T451469
20VQ14 CART KIT FRONT BUNA	T497122
20VQ14 CART KIT REAR BUNA	T416429
20VQ14 CART KIT REAR VITON	T421592
20VQ14 CART KIT FRONT VITON	T451470
20VQ14 CART KIT CENTER VITON	T574924

### 25 Series

DESCRIPTION	PART #
25VQ10 CART KIT FRONT BUNA	T429963
25VQ12 CART KIT FRONT BUNA	T416439
25VQ12 CART KIT REAR BUNA	T421244
25VQ12 CART KIT REAR VITON	T421576
25VQ12 CART KIT FRONT VITON	T421570
25VQ14 CART KIT FRONT BUNA	T416440
25VQ14 CART KIT REAR BUNA	T421235
25VQ14 CART KIT REAR VITON	T421577
25VQ14 CART KIT FRONT VITON	T421571
25VQ14 CART KIT CENTER VITON	T581852
25VQ17 CART KIT FRONT BUNA	T416441
25VQ17 CART KIT REAR BUNA	T421236
25VQ17 CART KIT REAR VITON	T421578
25VQ17 CART KIT FRONT VITON	T421572
25VQ17 CART KIT CENTER VITON	T581853
25VQ21 CART KIT FRONT BUNA	T416442
25VQ21 CART KIT REAR BUNA	T421238
25VQ21 CART KIT REAR VITON	T421580
25VQ21 CART KIT FRONT VITON	T421574
25VQ21 CART KIT CENTER VITON	T581855

### 35 Series

DESCRIPTION	PART #
35VQ25 CART KIT FRONT BUNA	T413421
35VQ25 CART KIT REAR BUNA	T421240
35VQ25 CART KIT REAR VITON	T421564
35VQ25 CART KIT FRONT VITON	T421583
35VQ30 CART KIT FRONT BUNA	T413422
35VQ30 CART KIT REAR BUNA	T421241
35VQ30 CART KIT REAR VITON	T421565
35VQ30 CART KIT FRONT VITON	T421584
35VQ30 CART KIT CENTER VITON	T583340
35VQ35 CART KIT FRONT BUNA	T413418
35VQ35 CART KIT REAR BUNA	T421242
35VQ35 CART KIT REAR VITON	T421566
35VQ35 CART KIT FRONT VITON	T421585
35VQ35 CART KIT CENTER VITON	T583341
35VQ38 CART KIT FRONT BUNA	T413419
35VQ38 CART KIT REAR BUNA	T421243
35VQ38 CART KIT REAR VITON	T421567
35VQ38 CART KIT FRONT VITON	T421586

### 45 Series

DESCRIPTION	PART #
45VQ42 CART KIT FRONT BUNA	T416435
45VQ42 CART KIT FRONT VITON	T419511
45VQ50 CART KIT FRONT BUNA	T416436
45VQ50 CART KIT FRONT VITON	T419510
45VQ60 CART KIT FRONT BUNA	T416437
45VQ60 CART KIT FRONT VITON	T419509

